Your Complete Guide to Setting **Up The Perfect Warehouse**

FOLLOW THESE GUIDELINES TO CREATE A SEAMLESS WAREHOUSE OPERATION

Efficiency in warehouse management and logistics is an obvious way to curtail costs and improve the overall customer experience. But some warehouse operations are doomed from the start. No matter how many efficiencies and innovations are introduced, they suffer from flaws stemming from common—yet easily avoidable— warehouse mistakes during setup.

Setting up the perfect warehouse system isn't rocket science. It can be done without a huge capital outlay or sophisticated technology. But, like most mistakes, avoiding them does require the presence of mind to spot them and make appropriate adjustments in your warehouse.

Continue reading to learn how to recognize the most common mistakes made when setting up a warehouse, and how to avoid them.

What To Avoid To Create a Successful Warehouse



SHIPPING AND RECEIVING AREAS OVERLAP OR ARE ON THE SAME DOCK

It may seem like a no-brainer, but matching shipping locations to warehouse functions helps a warehouse operate much more efficiently. Failure to do so causes improper workflows. For example, having your outgoing orders in the same space as your incoming orders can accidentally lead to improper re-shelving or bottlenecks at your docks. Separate these areas to avoid confusion, inefficiencies and mistakes.



THE RECEIVING AREA IS TOO SMALL

Even if shipping and receiving are separate, receiving areas often face a "space crunch," which leads to inaccuracies. Receiving is a fundamentally critical function in a warehouse because errors and problems there will cascade throughout the warehouse, creating a host of other inefficiencies. Those further inefficiencies erode profits. Make sure your receiving area has adequate space, not only for

holding inventory, but for performing quality control and labeling, breaking down larger pallets, staging items that might need to be returned or inspected further, and other receiving activities.

ORDER PICKING PATHS ARE NOT OPTIMIZED

Inefficient picking paths make efficient order picking difficult—between searching through the warehouse to find the SKUs to packaging, these long turnaround times can lead to unnecessary labor costs. The ideal picking path should be linear, and store items that are frequently purchased together near each other.





Another way to optimize order picking is by using forward locations.

ARE SET UP OR USED

NO FORWARD LOCATIONS

Forward staging involves having a set amount of stock in locations closer to sections of packing and shipping. This makes for easy grabbing for pickers and can be a huge time saver, especially with more popular or high-volume items. By using forward locations, you can minimize trips to more remote locations in the warehouse, and at the same time, minimize the distance a picker has to travel to get an item.



RETURNS, ETC. If you don't have a "dead stock management plan," you're already

NO SEPARATE AREAS FOR DEAD STOCK,

behind. There are many reasons why "dead stock" items might need to be stored but are not ready and available for shipment: product recalls, customer returns, items that are no longer carried and destined to be sold in bulk at a discount, and so on. Your dead stock shouldn't be nestled among the regular inventory. Your

off an area to set this dead stock aside, making it noticeable at a glance.

pickers could mistake it for live stock and reship items. Instead, block





Dead stock is not the only thing that should be easily recognizable to your pickers. All inventory areas should be clearly labeled to avoid any

confusion. This needs to go beyond mere barcodes for items; your

employees should be able to visually distinguish different areas and

AND SHELF LABELS

items. For example, use large signs for different sections of your warehouse, and use color-coded areas for the different subsections.



While having an inventory full of dead stock that won't be moving anytime soon can be a challenge, overpaying for that stock is an even bigger pain. Carrier prices fluctuate frequently, especially more now thanks to the pressure COVID-19 has put on the industry. Be sure to

forecast and monitor what inventory you need based on previous customer demand to help you define and stick to a budget that fits your warehouse.





aspects of warehouse management: planning, layout, signage, communication, and so on. The right technology solution shouldn't be the focus of your entire operations. It should be almost invisible,

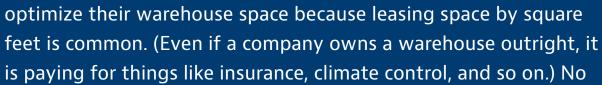
drawing attention to events outside of optimal operating parameters.

Some warehouse managers and fulfillment centers invest in pricey

of all their activities. What gets left by the wayside are the human

working in the background to achieve peak efficiency and only

technology solutions, only to have those solutions become the focus



carrying more stock in the future, but lacking this prediction can hurt your options of scaling.

(including seasonal changes), inventory, and process changes at least five to ten years out. Even if you don't have any concrete opportunities for growth, it's better to stay prepared for when those opportunities fall into place.

Instead of standing still, anticipate shifts in market demand

The mistake here is fairly understandable: business owners want to

one wants to pay for unused space unless they have a guarantee of





network that was provided to you without previous engagement, it's time to find a new partner.

The right 3PL will be actively involved in your day-to-day operations

and <u>build a custom network</u> solution for your organization and have

a deep understanding of your needs. If you are working off a

As stated above, technology can easily make or break a warehouse's operations. It's important that when you're setting up your warehouse management software, you pick the right technology to fit your needs. Materialogic's software is unique in that it is entirely Our WMS is the only 3PL operational software built by a team of people who are actively involved in day-to-day operations. Our supply

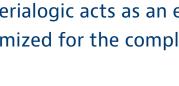
Through our expertise, you can:

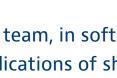
chain management software InfoPLUS provides you flexibility in your services without any significant additional cost. Our WMS

software acts as the beating heart of your warehouse, giving you complete visibility into your supply chain and supporting growth

Keep up with demand as your organization grows

through automation.



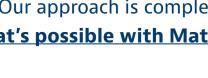


Manage orders on massive

scales or in multiple

warehouses





Deliver on every order

made through many

channels, in-store or online



Find the lowest possible

rates for your carriers

With Materialogic, you're not just another client. You're our partner. We schedule individual calls to our customers on a weekly, biweekly or monthly basis to keep tabs on how best to provide the services that you need. We use our 40+ years of experience and industry expertise to create the perfect plan to help your operation run smoother and scale quicker. Materialogic is more than just another 3PL we're by your side at every step of the journey, from building your perfect warehouse and beyond.